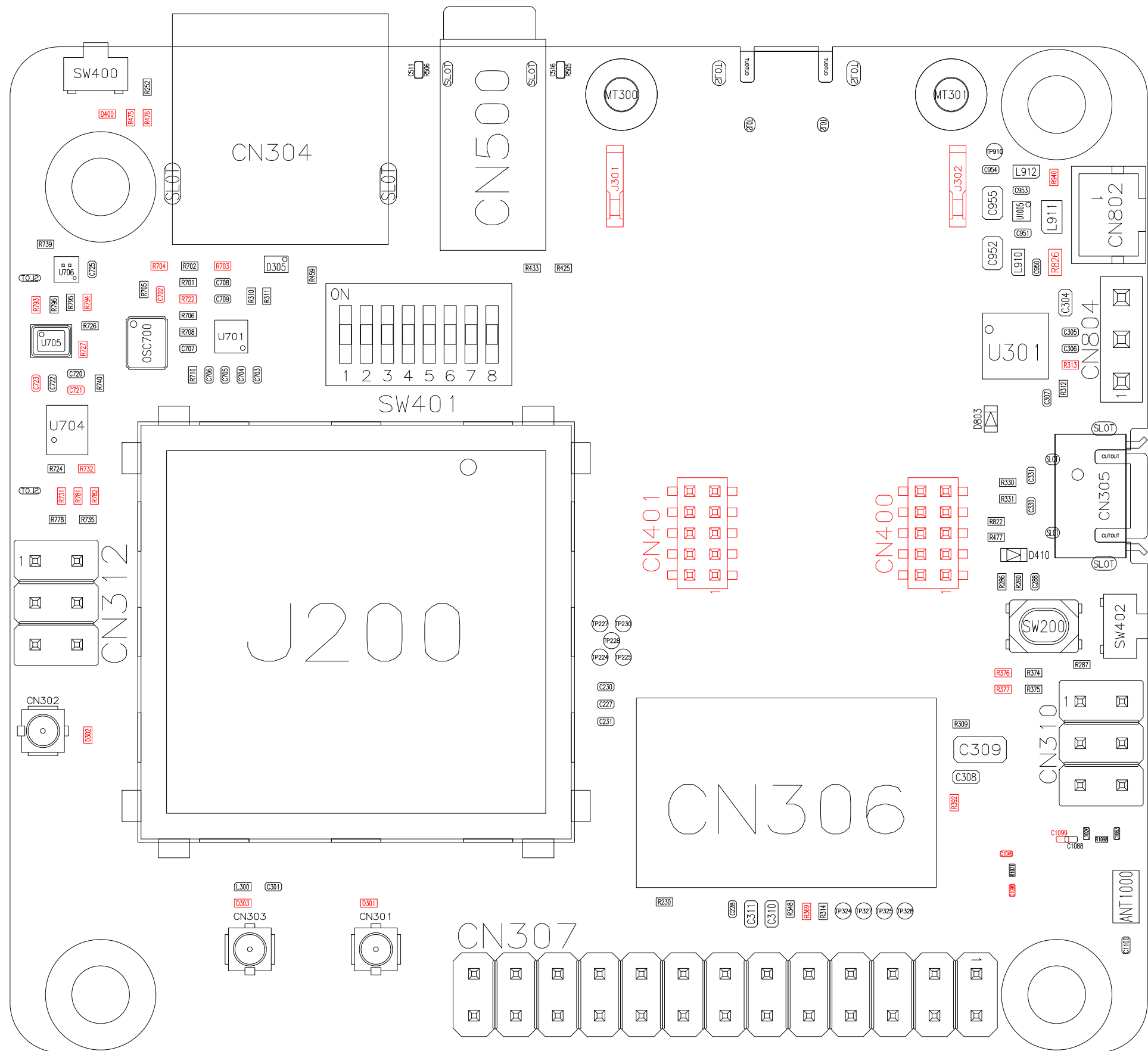


- STRADDINESS
- FLATNESS
- CIRCULARITY
- CYLINDRICITY
- PROFILE OF ANY SURFACE
- PARALLELISM
- PERPENDICULARITY
- ANGULARITY
- POSITION
- CONCENTRICITY
- SYMMETRY
- FREE-BURN
- TOTAL RUN-OUT
- LEAST MATERIAL CONDITION
- MAXIMUM MATERIAL CONDITION
- PROJECTED TOLERANCE ZONE

NO.	REVISION RECORD	ECO NUMBER	DATE	DRAWN
1	INITIAL RELEASE		11/19/16	MBS
2	REVISION 2 RELEASE		2/2/17	MBS
3	REVISION 3 RELEASE		3/25/17	MBS
4	REVISION 4 RELEASE		4/9/17	MBS
5	REVISION 5 RELEASE		6/24/17	MBS
6	REVISION 6 RELEASE		7/25/17	MBS

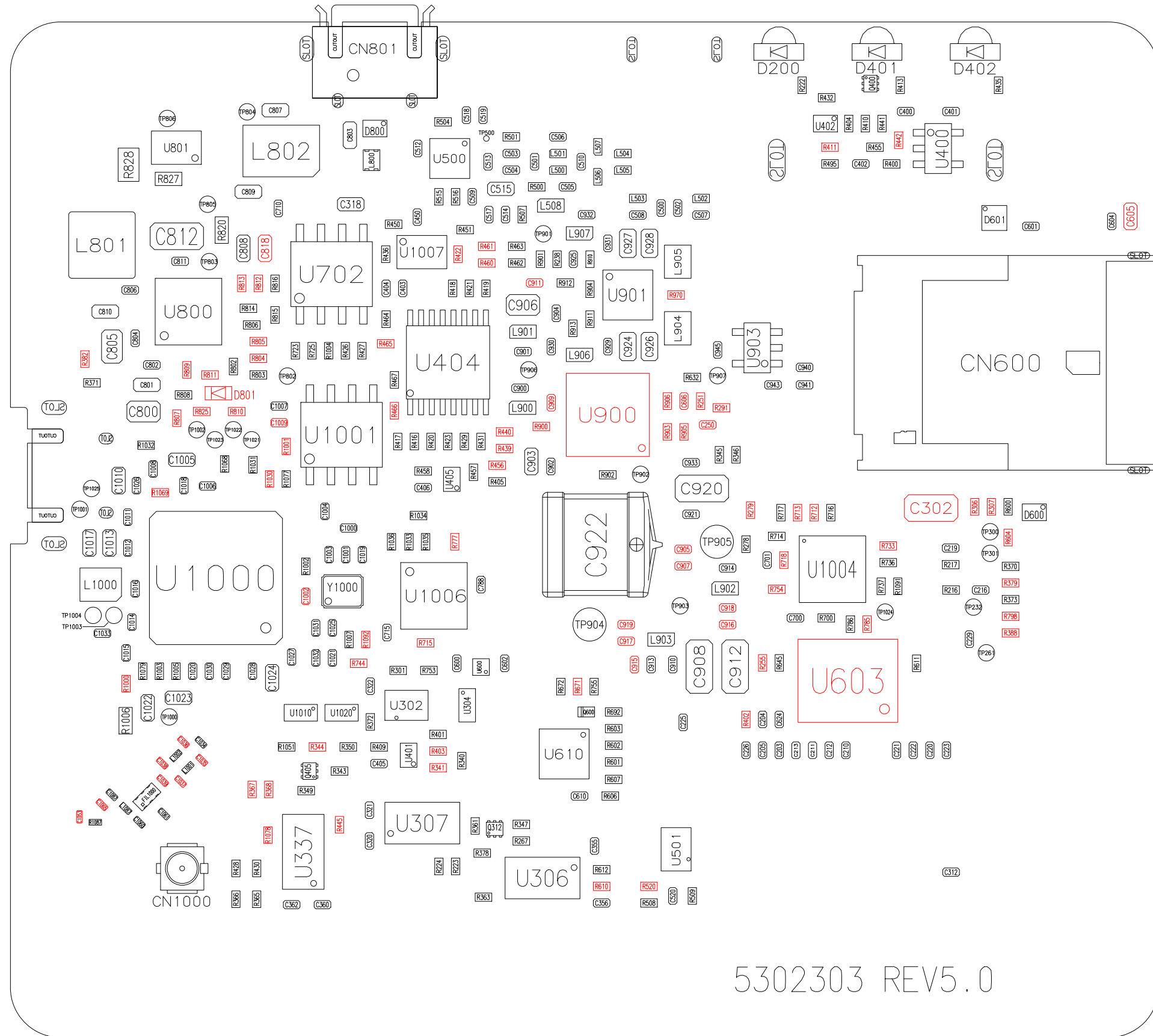


SIERRA WIRELESS, Inc.			
TITLE			
ASSEMBLY DRAWING, MANGO RED			
SIZE	DWG NO	REV	
A1	1600674	6	
SCALE		SHEET	1 OF 2

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- STRAIGHTNESS
- FLATNESS
- CIRCULARITY
- CYLINDRICITY
- PROFILE OF ANY SURFACE
- PARALLELISM
- PERPENDICULARITY
- ANGULARITY
- POSITION
- CONCENTRICITY
- SYMMETRY
- FREE-BURN
- TOTAL RUN-OUT
- LOCAL RUN-OUT
- PROJECTED TOLERANCE ZONE

NO.	REVISION RECORD	ECO NUMBER	DATE	DRAWN
10	SEE PAGE 1			



BOTTOM SIDE

5302303 REV5.0

NOTES:
 1. NOT ALL COMPONENTS ARE INSTALLED ON THE BOARD. REFER TO BILL OF MATERIALS, LATEST REV FOR INSTALLED PARTS LIST.

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SIERRA WIRELESS, Inc.			
TITLE ASSEMBLY DRAWING, MANGO RED			
SIZE A1	DWG NO 1600674	REV 6	SHEET 2 OF 2