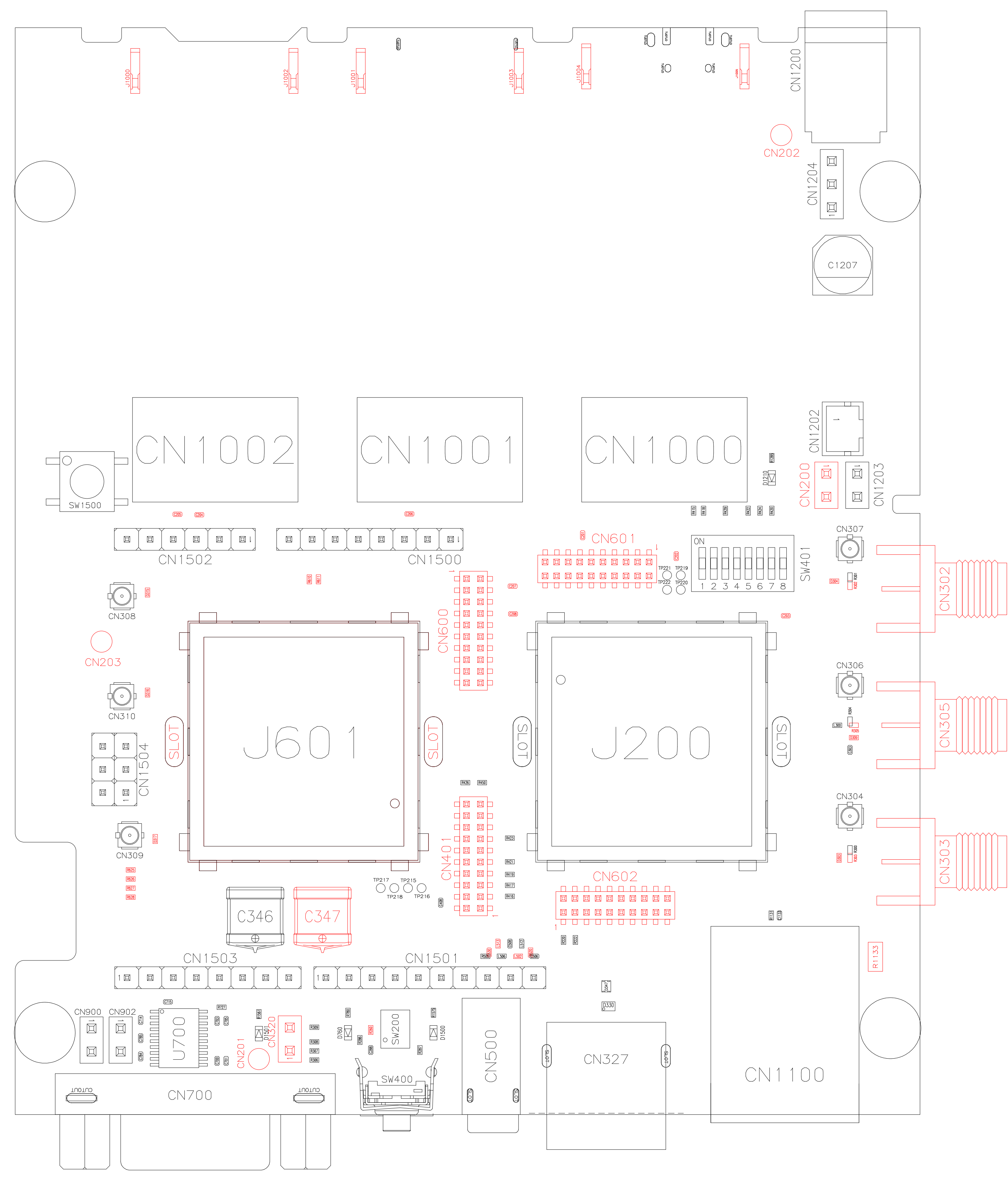


- SPRINTNESS
- FLATNESS
- CIRCULARITY
- CYLINDRICITY
- PROFILE OF ANY LINE
- PROFILE OF ANY SURFACE
- PARALLELISM
- PERPENDICULARITY
- IRREGULARITY
- POSITION
- CONCENTRICITY
- SYMMETRY
- CLEARANCE
- TOTAL RUN-OUT
- MAX. MATERIAL CONDITION
- MINIMUM MATERIAL CONDITION
- PROJECTS
- REVISED DIM.

NO.	REVISION RECORD	ECO NUMBER	DATE	DRAWN
1	REV 1		01/27/15	KK
2	REV 2		04/14/15	C I
3	REV 3		06/23/15	SH
4	REV 4		07/23/15	SH
5	REV 6		10/05/15	SH
6	REV 7		11/06/15	KK
7	REV 8		01/27/16	SH

TOP SIDE



THIS DOCUMENT IS CONFIDENTIAL INFORMATION. IT IS THE PROPERTY OF SIERRA WIRELESS AND IS NOT TO BE REPRODUCED, COPIED, TRANSMITTED, OR DISCLOSED IN ANY MANNER TO ANY THIRD PARTY, EXCEPT AS AUTHORIZED BY SIERRA WIRELESS. ANY UNAUTHORIZED USE OR DISCLOSURE OF THIS INFORMATION SHALL BE SUBJECT TO LEGAL ACTION. CONFIDENTIALITY OF EACH TRANSFER, REUSE, OR DISCLOSURE SHALL BE THE RESPONSIBILITY OF THE USER.

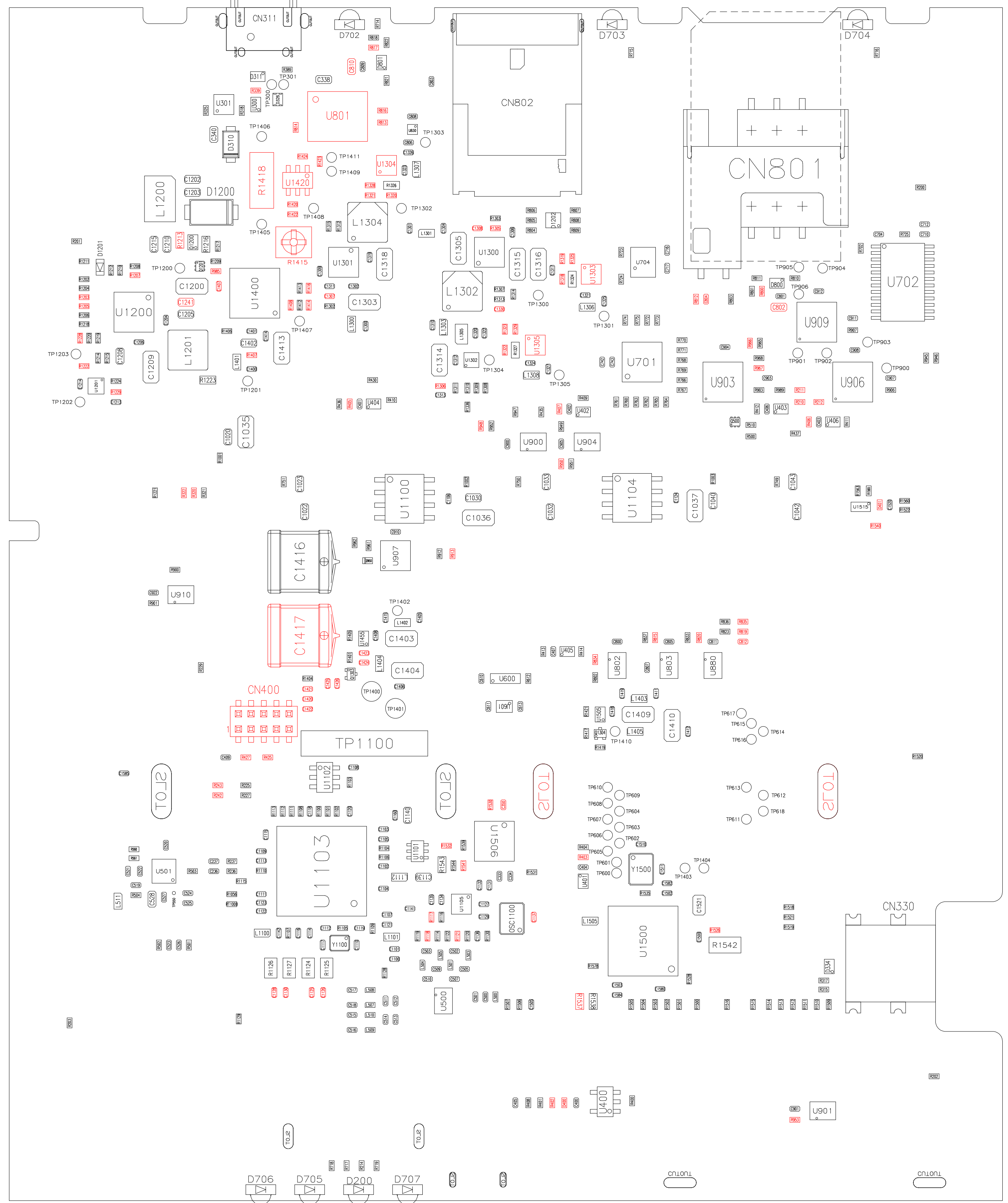
SIERRA WIRELESS™

TITLE
ASSEMBLY DRAWING,
MANGOH

SIZE A1	DWG NO 1600643	REV 8
SCALE	SHEET 1 OF 2	

STRAIGHTNESS	
FLATNESS	
CIRCULARITY	
CYLINDRICITY	
PROFILE OF ANY LINE	
PROFILE OF ANY SURFACE	
PARALLELISM	
PERPENDICULARITY	
ANGULARITY	
POSITION	
CONCENTRICITY	
SYMMETRY	
CHAMFER	
FORM	
MATERIAL CONDITION	
FINISH	
PROJECTED DIMENSION	

BOTTOM SIDE



NO.	REVISION RECORD	ECO NUMBER	DATE	DRAWN
	SEE SHEET 1			

NOTES :

1. NOT ALL COMPONENTS ARE INSTALLED ON THE BOARD.
2. REFER TO BILL OF MATERIALS, LATEST REVISION, FOR INSTALLED PARTS LIST.

SIERRA WIRELESS™

TITLE
ASSEMBLY DRAWING,
MANGOH

SIZE A1 Dwg NO 1600643 REV 8

SCALE SHEET 2 OF 2

THIS DOCUMENT IS CONFIDENTIAL INFORMATION. IT IS THE PROPERTY OF SIERRA WIRELESS. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE DISCLOSED OR TRANSMITTED IN ANY MANNER TO ANY OTHER PERSON OR ENTITY WITHOUT THE WRITTEN PERMISSION OF SIERRA WIRELESS. THE CONFIDENTIALITY OF THIS DOCUMENT IS NOT TO BE AFFECTED BY ANY CHANGE IN OWNERSHIP, CONTROL, OR MANAGEMENT OF SIERRA WIRELESS. SIERRA WIRELESS ASSUMES NO LIABILITY FOR ANY DAMAGE, INCLUDING CONSEQUENTIAL DAMAGES, ARISING OUT OF THE USE OF THIS DOCUMENT. TRADE SECRETS AND PROPRIETARY INFORMATION ARE PROTECTED HEREIN.